

Date: Thursday, 11/29/2007 11:18:00 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	TIE-WRAP MOUNT	
Job Number	36048		Part Number	D36001	
Estimate Number	12796		Drawing Number	D3600 REV A	
P.O. Number	N/A		Project Number	N/A	
This Issue	11/29/2007 S.O. No. : N/A		Drawing Revision	A	
Prsht Rev.	NC		Material	N/A	
First Issue	11/29/2007 Type : PURCHASED PARTS		Due Date	12/6/2007	
Previous Run	32006			Qty:	100 Um: Each
Written By					
Checked & Approved By					
Comment	Est Rev:A New Issue 07.03.07 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: Issue P/O: 5171
 Purchase Part Number: 7566K25
 Supplier: Mc Master Carr
 Certificate of conformity is required

Colo 7/11/30

300

2.0	7566K25	TIE WRAP MOUNT
-----	---------	----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 TIE WRAP MOUNT

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

7/12/04 SCP 300X

coules

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

Q50015



5 7/12/05 6300

Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 132

7/12/06 SC 300X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/12/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/29/2007 11:18:00 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: TIE-WRAP MOUNT
Job Number: 36048		Part Number: D36001
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE  (300) 11/29/2006
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		 <i>11/29/2006</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>JB</i>	APPROVED <i>CH</i>	DRAWING NO. D3600	REV. A SHEET 1 OF 1	
DATE 07.02.12	TITLE TIE-WRAP MOUNT		SCALE NTS	
REV A	DATE 07.02.12	DESCRIPTION NEW ISSUE		

RELEASED

07.02.12

SPECIFICATION CONTROL DRAWING

DART P/N	DESCRIPTION	MAX TIE WIDTH (in)	MOUNTING STYLE	MCMASTER-CARR P/N
D3600-1	OFF-WHITE ADHESIVE BACK TIE-WRAP MOUNT	0.15	ADHESIVE BACK	7566K25

D3600-X TIE-WRAP MOUNT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *360048*

COPYRIGHT © 2007 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



200 Aurora Industrial Pkwy
Aurora, OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO00005171

Page 1 of 1

McMaster-Carr Number
3737134-01

11/30/2007

Line	Description	Ordered	Shipped
4	91292A238 Metric 18-8 Stainless Steel Socket Head Cap Screw, M16 Thread, 30mm Length, 2mm Pitch, Packs of 5	2 Packs	2
1	7130K41 Single-Lock Nylon Cable Tie, 6-3/8" L, 1-3/8" Bundle Diameter, 18# tensile Strength, White, Packs of 100	3 Packs	3
2	7566K25 Cable Tie Holder, Adhesive Back, Four-Way, for .15" Maximum Tie Width, Packs of 100	3 Packs	3
3	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Overall Width	10 Each	10

A12
1 - 290 - 07 27 - 17 A238 2PK 4
2 - 295
2 - 294
3 - 299

11/21/04
SLB

Dart Aerospace Ltd

EXP

Cycle

41



FW1B9
11/30/
12.58/
538



7034046809327